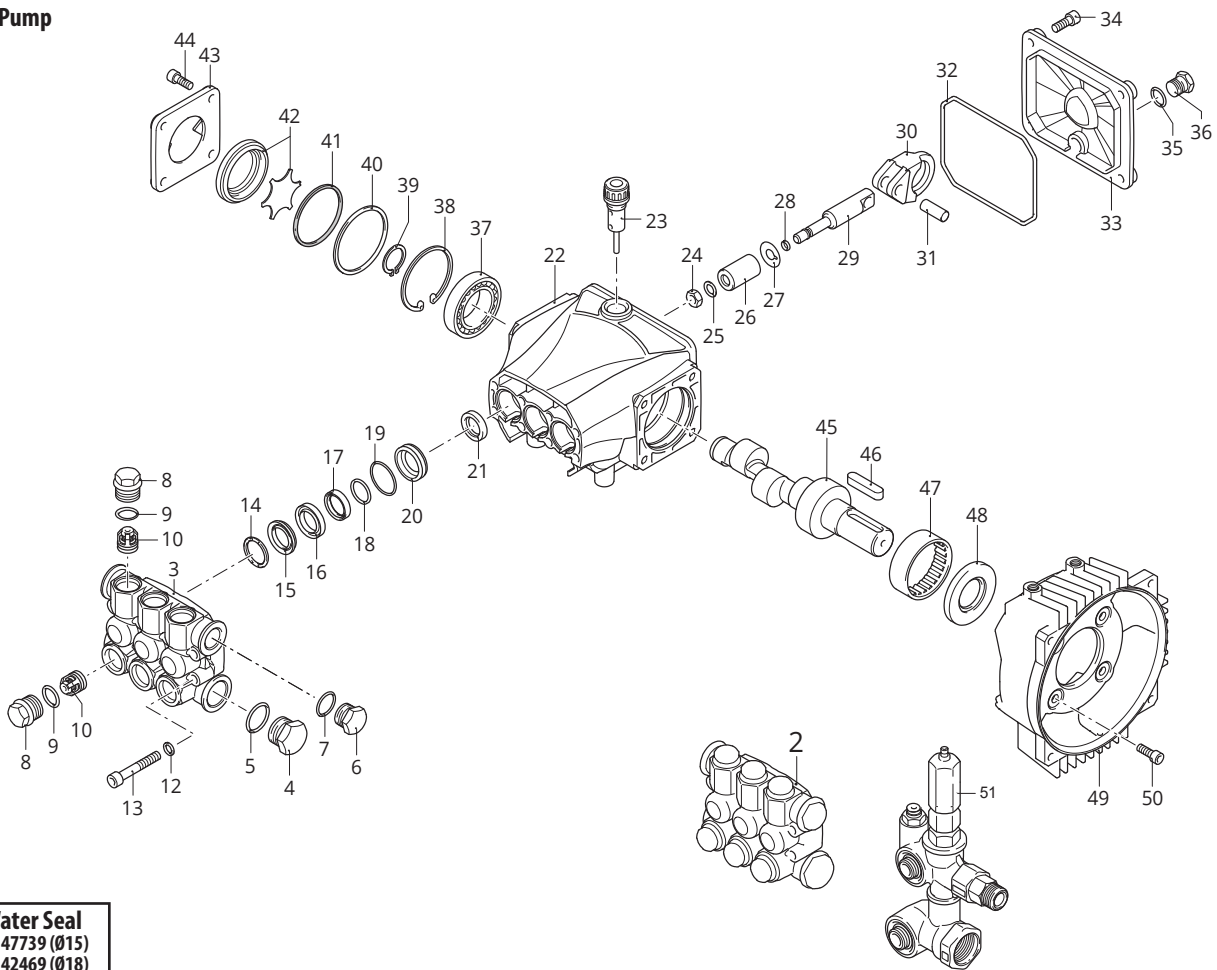


# A.R. NORTH AMERICA

## AR630/AR635 DUAL PRO (HOT WATER)

### Pump



**Water Seal**  
Kit 47739 (Ø15)  
Kit 42469 (Ø18)

Pos.	Qty
15	3
17	3
18	3
19	3

**Oil Seal**  
Kit 42468

Pos.	Qty
21	3
48	1

**Piston**  
Kit 42475 (Ø15)  
Kit 42467 (Ø18)

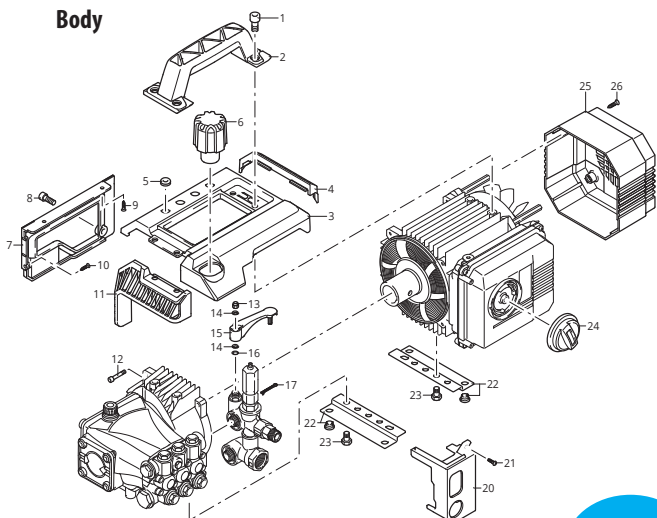
Pos.	Qty
26	3

**Valve**  
Kit 47806

Pos.	Qty
10	6

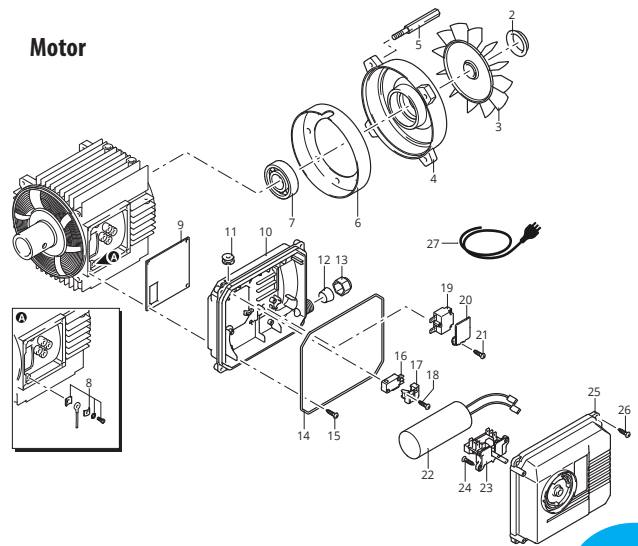
156 - 1

### Body



156 - 2

### Motor



156 - 3

# AR630/AR635 DUAL PRO (HOT WATER) PARTS/KITS

BODY				
Pos	Code	Description	Qty	Note
1	5500400	Bolt	4	
2	5500070	Handle	1	
3	5500062	Cover Top	1	
4	5500100	Cover side	1	
5	5500180	Bushing Nozzle holder	1	
6	5500140	Knob	1	
7	5500052	Cover Rear	1	
8	5500410	Bolt	1	
9	2100300	Screw	2	
10	2100300	Screw	1	
11	5500090	Cover Side	1	
12	1260780	Bolt	4	
13	2480320	Nut	1	
14	480650	Washer	2	
15	5500230	TSS Lever	1	
16	2842030	O-ring	1	
17	1040950	Pin	1	
20	5500110	Cover unloader	1	
21	2100300	Screw	2	
22	1260830	Rail	2	
23	1260470	Bolt	4	
24	1345424	On/Off Switch	1	
25	1261763	Fan Cover	1	
26	1261551	Screw	4	

Pump				
Pos	Code	Description	Qty	Note
2	3209248	Complete Pump Head Ø15, H	1	✓
	3209264	Complete Pump Head Ø18, H	1	○
3	3202160	Blank Head Ø15, H	1	✓
	3200021	Blank Head Ø18, H	1	○
4	960870	Plug 1/2" G, H	1	(354 in/lbs)
5	180102	O-Ring Ø17.5x2	1	Viton
6	1981180	Plug 3/8" G, H	1	(221 in/lbs)
7	740291	O-Ring Ø14x1.78	1	Viton
8	3201950	Valve Cap	6	(216 in/lbs)
9	1200691	O-Ring Ø15.6x1.78	6	Viton
10	2769055	Complete Valve	6	
12	1381550	Lock Washer	8	
13	800410	Head Bolt M6x40	8	(92 in/lbs)
14	2760220	Support Ring Ø15	3	✓
	1780140	Support Ring Ø18	3	○
15	1342763	High Pressure Seal Ø15	3	✓
	1260221	High Pressure Seal Ø18	3	○
16	3200160	Front Piston Guide Ø15	3	✓
	3200130	Front Piston Guide Ø18	3	○
17	3200691	Low Pressure Seal Ø15	3	✓
	3200143	Low Pressure Seal Ø18	3	○
18	3200700	Fiber Ring Ø15	3	✓
	3200260	Fiber Ring Ø18	3	○
19	770191	O-Ring Ø21.95x1.78	3	Viton
20	3200150	Rear Piston Guide Ø15	3	✓
	3200120	Rear Piston Guide Ø18	3	○
21	1260460	Oil Seal	3	
22	3200010	Pump Body	1	
23	3201890	Oil Cap (Vented Dipstick)	1	
24	1260110	Nut M8	3	(106 in/lbs)
25	1260100	Washer	3	
26	1260120	Piston Ø15	3	✓
	1260210	Piston Ø18	3	○
27	1260091	Washer (slinger)	3	
28	480480	O-Ring Ø4.48x1.78	3	
29	3200060	Piston Rod	3	
30	3200040	Connecting Rod	3	
31	1780050	Connecting Rod Pin	3	
32	2760280	O-Ring Ø101.27x2.62	1	
33	3200030	Rear Cover	1	
34	3200220	Bolt TCEI 6x16	4	
35	820510	O-Ring Ø10.82x1.78	1	
36	880581	Plug 1/4" G	1	

Pump				
Pos	Code	Description	Qty	Note
37	1780490	Bearing	1	
38	1260790	Retainer Ring Ø152	1	
39	1780550	Retainer Ring Øe20	1	
40	3201860	Ring Ø51.8x0.5	1	
41	395081	O-Ring Ø47.30x2.62	1	
42	3209615	Oil Indicator	1	
43	3200070	Side Cover	1	
44	1200430	Bolt M6x16	4	(92 in/lbs)
45	3202550	Shaft	1	✓
	3201640	Shaft	1	○
46	1380520	Key	1	
47	1321190	Bearing	1	
48	1260750	Shaft Oil seal	1	
49	1273060	Flange	1	
50	3600330	Bolt	4	
51	29696	Complete Unloader	1	

Pump Oil Part Number: AR64516 (16 oz) - Pump Oil Capacity 9.81 oz, QTY 1 -  
H = Nickel Plated - Tightening torque (Tolerance + 0 ÷ -10%)  
\* Pumps are Prefilled with Oil from the Factory.  
\* Change oil after break-in period of 50 hours  
\* For maintenance, change oil every 200 hours of operation

MOTOR				
Pos	Code	Description	Qty	Note
2	1260970	Washer Seal	1	
3	1260300	Fan	1	
4	1260960	Motor Plate	1	
5	1260360	Stud Bolt (Extension Screw)	4	
6	1266710	Guard	1	
7	1260950	Bearing	1	
8	1269100	Ground Terminal	1	
9	5500210	Gasket	1	
10	5500151	Cover Rear	1	
11	2021480	Bushing	1	
12	5500310	Bushing	1	
13	4760480	Cable Retainer	1	
14	4760470	Gasket	1	
15	1261560	Screw 3.9x16	4	
16	2360750	Micro Switch	1	
17	5500260	Micro Switch Bracket	1	
18	2000210	Screw	1	
19	5500350	Switch	1	
20	5500330	Bracket	1	
21	2000210	Screw	1	
22	1263550	Capacitor	1	
23	5500420	Switch	1	
24	2000210	Screw	2	
25	5500160	Cover Front	1	
26	2100300	Screw	4	
27	1261820	Electric Cord	1	

OPTIONAL PARTS/KITS				
Pos	Code	Description	Qty	Note
	47460	O-ring Kit	1	Pos 5, 7, 9, 19, 28, 32, 35, 41
14	2191	Support Ring Ø15	1	✓
14	2745	Support Ring Ø18	1	○
	1273340	GFCI Assembly, No Cord		

LEGEND				
Symbol	Material	Description		
✓	-	AR630HW	Ø15	
○	-	AR635HW	Ø18	

**COUNTRY OF ORIGIN: ITALY**  
**LAST UPDATED: OCTOBER 2025**

Pressure Washers